



## Machine Quilting and Finishing

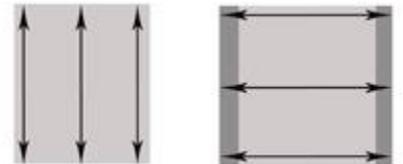
**Machine Quilting Worksheet:** please include with your quilt project.  
All quilts are trimmed to one inch (1") unless otherwise requested.  
Leftover batting and backing material will be returned with the quilt.

**Proper Quilt Preparation will save us time and you money. By following the preparation steps below, you can avoid time delays and “add on charges”.**

- Press your quilt top and backing thoroughly.
- Place a safety pin at the top of both the quilt and backing fabric.
- If you pre-wash your fabrics, it is best to pre-wash all of them.
- Clip all loose threads from back and front of quilt top.
- Square up backing fabric or we will have to charge you to do it.
- Your backing and batting must be a minimum of 4” larger than your quilt top on all four sides.
- Do not baste, pin or tack your quilt together. Just fold each piece.
- When seaming your backing, be sure to remove all selvages.
- Staystitch 1/8” around your edges if they are pieced so that the seams are not pulled apart when it is rolled onto the long arm machine.
- Be aware that fullness and puckers which have been pieced in, cannot be quilted out.

### **Border Tips:**

- Avoid handling your quilt by the borders once they have been attached. This can stretch them and cause them to become loose and wavy.
  - Straight borders cut from the length of the grain, (parallel to the selvage) lay much flatter than those cut cross-grained.
  - It is very important to have your borders properly squared. When they are not squared it becomes very challenging to load the quilt on the long arm machine and you could end up with tucks sewn into your quilt.
1. Determine the length of the quilt border by measuring your quilt body in 3 places (not right along the edges- go 2 to 3 inches in from the edge). Average the 3 measurements to get the border length.
  2. Cut two borders that length and pin them to opposite sides of the quilt. Match the ends and centers; then gently ease in any fullness.
  3. Pin, sew and press.
  4. Repeat for the top and bottom borders measuring the width in three places and averaging to get your border length.



### **Add-on Charges:**

If your quilt requires additional preparation upon its arrival, additional charges will apply. You will be notified via phone or email before work is done.

### **Binding Services:**

We are happy to do the finishing touches by binding your quilt for you. We do both straight and bias binding: cut at 2 ¼ inches, folded and then pressed in half. The binding is attached to the front of the quilt by machine, then wrapped to the back and sewn down by hand whipping giving your quilt the final “Finished Touch”.

### **Shipping Information:**

Please be sure to pack your quilt carefully and ship to:  
**Willowlark Quilt Studio, LLC**  
**127 Hawk Springs Drive**  
**Landrum, SC 29356**

A confirmation will be emailed upon receipt of your package. Our standard shipping fee includes \$100.00 insurance per package. More coverage is available upon request. All packages will be returned to you via UPS or Priority Mail. An email including tracking information will be sent when your quilt is shipped.



**Machine Quilting and Finishing Worksheet:**

Please include with your quilt project.

**A smoke-free quilt studio**

**Prices are subject to change without notice.**

**Office use only**  
Drop off location: \_\_\_\_\_  
Date Received: \_\_\_\_/\_\_\_\_/\_\_\_\_  
Date Due: \_\_\_\_/\_\_\_\_/\_\_\_\_

**Quilting Options:**

Pricing is per square inch with a \$45 minimum charge.

**Meandering:** All over puzzle piece type design. Priced from \$ 0.025 per square inch.

**Pantograph:** Edge to edge all over design. Priced from \$ 0.025 to \$ 0.045 per square inch depending on the intricacy of the design.

**Custom Design:** Planned design including separate designs for blocks, ditching, sashing, and special fill effects. Prices vary upon the complexity of the work to be done. Starting at \$ 0.075 per inch.

**Custom Quilts must be scheduled.**

**Binding:** (based on straight edge binding)

**Full binding:** (make, attach, and hand whip down.) \$ 0.39 per linear inch

**Make and attach binding:** (so you can hand whip down) \$ 0.19 per linear inch

**Attach binding only:** (you provide binding and I will attach so you can hand whip down) \$ 0.11 per linear inch

**Quilt Preparation:** In order to properly load your project on our longarm machines, your batting and **backing must be a minimum of 4" larger than quilt top on all four sides.**

Example: top 40 X 60, batting/backing 48X68

**To avoid delays and add on charges:**

Please complete all the prep work ahead of time. If we have to stop to piece, trim, or square, it will cause delays and additional charges. (We are happy to complete the prep work for you, but charges will apply.)

**Additional Services:**

**Squaring backing:** ..... \$10.00

**Pressing:** backing or quilt top.....\$10.00

**Piecing back:** (per seam).....\$10.00

**Repairs:**.....\$15.00/hr

**Thread:** (cost per sq. yd)

Basic threads starting at \$ 1.50

Specialty threads starting at \$ 3.00

**Basting:** (per square inch) .....\$ 0.01

**Batting:** Prices vary by brand and type

**Rush Fee:** .....\$50.00

**Name:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Address:** \_\_\_\_\_

**City-State:** \_\_\_\_\_

**Zip:** \_\_\_\_\_ **Phone:** \_\_\_\_\_

**Email address:** \_\_\_\_\_@\_\_\_\_\_

**Quilt description :** \_\_\_\_\_ **Thread color** \_\_\_\_\_

**Specific quilting instructions:** \_\_\_\_\_

**Customer supplied batting:** \_\_\_\_\_ **backing;** \_\_\_\_\_

Office use only:

Actual measurements: Quilt top \_\_\_\_\_ X \_\_\_\_\_

Quilt back \_\_\_\_\_ X \_\_\_\_\_

Thread / color used: \_\_\_\_\_

Items we supplied:

Batting: \_\_\_\_\_

Backing: \_\_\_\_\_

Other: \_\_\_\_\_